

## Elgiloy® Wire

Elgiloy® wire is a premium, specially-fabricated wire in four tempers. Each Elgiloy® wire type has separate characteristics. Wire forms made from Elgiloy® can be heat-treated, depending on the desired application. It's toughness and flexibility are easily discernible with use. Elgiloy® wire is superior, as furnished, for forming, and in performance time during treatment. All tempers have the unique capability of beginning as a "softer" easily handled wire. Because Elgiloy® wire can be used as is or heat-treated, it provides flexibility and control in force applications.

## Elgiloy® Development

RMO® was selected to develop Elgiloy® for orthodontics because of its leadership in developing new materials for the profession. This "wonder metal", developed by the Elgin National Company as the "Heart That Never Breaks" in modern precision time pieces, is not a stainless steel. It is a patented cobalt-base alloy compounded of eight materials (cobalt 40%; chromium 20%; nickel 15%; molybdenum 7%; manganese 2%; beryllium .04%; carbon .15%; and iron 15.81%).

## Elgiloy® Offers Orthodontists Particular Advantages

- Superior physical properties
- Longer functioning as a resilient spring wire without distortion or fatigue
- Easy soldering without annealing
- Easy heat-treating to increase physical properties
- Simple electrolyte polishing

Maximum properties are not necessarily best for all orthodontic purposes. Full spring qualities are excellent for small diameter arch wires and coil springs, but larger wires of full spring temper are impossible to handle. It follows that the best qualities for a particular alloy form vary according to the work to be done to the material and the final usage. Recognizing this, RMO® developed a series of different types of Elgiloy® wires—each fabricated for specific applications and each identified by a color marking on the end.

With a wide range of carefully engineered wire types, orthodontists can take full advantage of Elgiloy®'s superiority and versatility, whatever their techniques.

## Elgiloy® Wire Properties

- **Set resistance** – Retains power longer than stainless steel
- **Fatigue resistance** – More cycles than stainless steel without breakage
- **Greater spring efficiency** – Up to 20% more power than spring steel without an increase in dimensions
- **Corrosion resistance** – Outperforms chrome stainless steel by 17%
- **Non-magnetic** – Non-magnetic through all temperature ranges

## How to Use Elgiloy®

- **Blue** – Blue Elgiloy® is initially the softest of the tempers. It can be welded with low heat, and soldered without embrittling. Blue Elgiloy® is recommended when the wire to be used is over .020" (0.508mm) or when the wire requires considerable bending, welding or soldering. Excellent for edgewise arches, lingual arches, retainers and removables.
- **Yellow** – Yellow Elgiloy® is initially ductile and slightly harder than Blue Elgiloy®. Using caution, you can spot-weld and solder to large Yellow Elgiloy wires, .021" x .025"; .030"; .036" (0.533mm x 0.635mm; 0.762mm; 0.914mm), without embrittling them. Some practitioners use Yellow as furnished, but it can be heat-treated if greater resiliency or spring performance is required. After heat-treating, Yellow Elgiloy® can be adjusted slightly, but should not sharply. It is excellent for flat wire techniques. Yellow Elgiloy® is recommended where greater spring qualities are needed than those provided by Blue Elgiloy®.
- **Green** – Green Elgiloy® is initially semi-resilient and will temper comparable to high spring tempered steel wires. It can be shaped easily with the fingers and can be plier-manipulated before heat-treating.
- **Red** – Red Elgiloy® is initially "hard" with exceptionally high spring qualities. It is not recommended for heat-treating. Use where adjustments will not be required after heat-treating.

### Elgiloy® Preformed Arches

- Maxillary and mandibular arches are distinguished by permanent midline etchmarks: three lines for a maxillary arch, one line for a mandibular arch
- Elgiloy® arches are delivered unheat-treated, allowing complex bends and loops to be easily made. After bending, Elgiloy® arches can be heat-treated to increase their springiness

### Preformed Natural Arches

Shape	Type	Size (inch)	Size (mm)	Package Contains	Maxillary	Mandibular
Round	Green Elgiloy®	.016	(0.406)	100	<b>A07502</b>	<b>A07522</b>
	Green Elgiloy®	.018	(0.457)	100	<b>A07503</b>	<b>A07523</b>
Square	Blue Elgiloy®	.016 x .016	(0.406 x 0.406)	10	<b>A07505</b>	<b>A07525</b>
	Blue Elgiloy®	.019 x .019	(0.483 x 0.483)	10	<b>A07506</b>	<b>A07526</b>
Rectangular	Blue Elgiloy®	.016 x .022	(0.406 x 0.559)	10	<b>A07507</b>	<b>A07527</b>
	Blue Elgiloy®	.017 x .025	(0.432 x 0.635)	10	<b>A07508</b>	<b>A07528</b>
	Blue Elgiloy®	.018 x .025	(0.457 x 0.635)	10	<b>A07509</b>	<b>A07529</b>

### Preformed Ideal Arches

Shape	Type	Size (inch)	Size (mm)	Package Contains	Maxillary	Mandibular
Round	Green Elgiloy®	.016	(0.406)	100		<b>A07572</b>
	Green Elgiloy®	.018	(0.457)	100	<b>A07553</b>	<b>A07573</b>
Square	Blue Elgiloy®	.016 x .016	(0.406 x 0.406)	10	<b>A07555</b>	<b>A07575</b>
	Blue Elgiloy®	.019 x .019	(0.483 x 0.483)	10	<b>A07556</b>	
Rectangular	Blue Elgiloy®	.016 x .022	(0.406 x 0.559)	10	<b>A07557</b>	<b>A07577</b>
	Blue Elgiloy®	.017 x .025	(0.432 x 0.635)	10	<b>A07558</b>	<b>A07578</b>
	Blue Elgiloy®	.018 x .025	(0.457 x 0.635)	10		<b>A07579</b>

### Elgiloy® Arch Blanks

- Maxillary and mandibular arches are distinguished by permanent midline etchmarks: three lines for a maxillary arch, one line for a mandibular arch
- Elgiloy® arch blanks are packaged in their unheat-treated state making complex bends and loops easier. After bending Elgiloy®, arches can be heat-treated to increase their springiness
- Blue Elgiloy® arches can be welded with low heat and soldered without embrittling
- Yellow Elgiloy® arches are slightly harder than blue. Using caution, they can be spot welded and soldered without embrittling

Shape	Type	Size (inch)	Size (mm)	Package Contains	Maxillary	Mandibular
Round	Green Elgiloy®	.016	(0.406)	100	<b>A00861</b>	<b>A00866</b>
Square	Blue Elgiloy®	.016 x .016	(0.406 x 0.406)	10	<b>A00917</b>	<b>A00922</b>
	Yellow Elgiloy®	.016 x .016	(0.406 x 0.406)	10	<b>A00907</b>	<b>A00912</b>
Rectangular	Blue Elgiloy®	.016 x .022	(0.406 x 0.559)	10	<b>A00888</b>	<b>A00897</b>
	Yellow Elgiloy®	.016 x .022	(0.406 x 0.559)	10	<b>A00870</b>	<b>A00879</b>
	Blue Elgiloy®	.017 x .025	(0.432 x 0.635)	10	<b>A00890</b>	<b>A00899</b>
	Yellow Elgiloy®	.017 x .025	(0.432 x 0.635)	10	<b>A00872</b>	
	Blue Elgiloy®	.018 x .025	(0.457 x 0.635)	10	<b>A00892</b>	<b>A00901</b>
	Blue Elgiloy®	.019 x .026	(0.483 x 0.660)	10	<b>A00893</b>	<b>A00902</b>

### Penta-Morphic® Arches (Ricketts®)

- Finishing arches for post-treatment provide long-term stability
- Five arch forms: normal, tapered, ovoid, narrow tapered and narrow ovoid
- Tooth size, facial type, and other morphological considerations have been built into the five forms
- Distal length for individualized bends or continuation to second molar
- Yellow Elgiloy® Penta-Morphic arches are heat-treated to maintain form and resiliency

Shape	Size (inch)	Size (mm)	Package Contains	Normal	Tapered	Ovoid	Narrow Tapered	Narrow Ovoid
Square	.016 x .016	(0.406 x 0.406)	10	E01020	E01021	E01022	E01023	E01024
	.017 x .017	(0.432 x 0.432)	10	E01070	E01071			
Rectangular	.016 x .022	(0.406 x 0.559)	10	E00551	E00552	E00553	E00554	E00555
	.017 x .025	(0.432 x 0.635)	10	E01025	E01026	E01027	E01028	E01029
	.018 x .025	(0.457 x 0.635)	10	E01030	E01031	E01032	E01033	E01034
	.019 x .025	(0.483 x 0.635)	10	E01040	E01041	E01042	E01043	E01044

### Elgiloy® Wire, 14" (35.56cm) Lengths

Shape	Size (inch)	Size (mm)	Package Contains	Blue (Soft)	Yellow (Ductile)	Green (Semi-resilient)	Red (Resilient)
Round	.010	(0.254)	30			E00273	E00210
	.011	(0.279)	30				E00211
	.014	(0.356)	30			E00278	E00214
	.016	(0.406)	30	E00282	E00201	E00280	E00216
	.018	(0.457)	20	E00283	E00202	E00281	E00218
	.020	(0.508)	20	E00220	E00284	E00203	
	.022	(0.559)	20	E00222	E00285	E00204	
	.025	(0.635)	10	E00225	E00205		
	.028	(0.711)	10	E00228	E00206		
	.030	(0.762)	10	E00230	E00207		
	.032	(0.813)	10	E00232	E00276		
	.036	(0.914)	10	E00236	E00208		
	.038	(0.965)	10	E00221			
	.040	(1.016)	6	E00237			
	.045	(1.143)	6	E00238			
	.060	(1.524)	5	E00226			
Square	.016 x .016	(0.406 x 0.406)	10	E00304	E00300		
	.017 x .017	(0.432 x 0.432)	10	E00305	E00301		
	.019 x .019	(0.483 x 0.483)	10	E00242	E00289		
Rectangular	.016 x .018	(0.406 x 0.457)	10		E00258		
	.016 x .020	(0.406 x 0.508)	10		E00296		
	.016 x .022	(0.406 x 0.559)	10	E00306	E00302		
	.017 x .022	(0.432 x 0.559)	10	E00307	E00303		
	.017 x .025	(0.432 x 0.635)	10	E00345	E00308		
	.018 x .022	(0.457 x 0.559)	10	E00239	E00286		
	.018 x .025	(0.457 x 0.635)	10	E00245	E00293		
	.019 x .025	(0.483 x 0.635)	10		E00259		
	.019 x .026	(0.483 x 0.660)	10	E00294	E00292		
	.021 x .025	(0.533 x 0.635)	10	E00240	E00287		
	.0215 x .028	(0.546 x 0.711)	10	E00241	E00288		